

ChemGrout®

"Equipment for Grouting Since 1969"

805 E. 31st Street, P.O. Box 1140

LaGrange Park, Illinois 60526

Phone: 708-354-7112 Fax: 708-354-3881

Material Testing Results

Date: July 27, 2000

E-Mail: info@chemgrout.com

Web Site: www.chemgrout.com

Manufacturer: Crossfield Products Corp.
3000 E. Harcourt Street
Rancho Dominguez, CA 90221

Contact: Jim Oaks
Phone: 310-886-9100
Fax: 310-886-9119

Material: Miracote Dry Mix "Natural Regular" Lot # 3567 & 3576

Material Application: Spray Applied Topcoat
Batch mixed with Miracote Liquid Catalyst

Mfg. Plant: Rancho Dominguez, CA **Std. Bag Weight:** 55 #

Testing Conditions: Outside Temperature: 84.9°F Humidity: 57%

Equipment Used: Model: CG570 Pump: 2TJ6 Progressing Cavity
Mixer: Paddle Power: Hydraulic

Std. Mix Ratios: (2) 55 lb. bags to (1) 5 gal. pail **Polymer Temp:** 83.9 °F

Batching Method: Quantity Material: 110 lbs. Quantity Water: 42.5 lbs

Mixing Time: 60-70 Seconds **Batch Temp:** 91.4 °F

Specific Gravity: SG = 1.65 **Flow Cone** 37 Seconds

Pumping Method: Recirculated through hose, recorded pressures at various flow rates.

| Flow Rate/Pressure: | Flow Rate | Pressure | Flow Rate | Pressure |
|----------------------------|-----------|----------|-----------|----------|
| Hose (50" L x 1 1/4" I.D.) | 3.6 GPM | 10 PSI | GPM | PSI |
| Hose () | 5.7 GPM | 15 PSI | GPM | PSI |
| Hose () | 7.7 GPM | 15 PSI | GPM | PSI |
| Hose () | 9.9 GPM | 15 PSI | GPM | PSI |
| Hose () | 11.7 GPM | 15 PSI | GPM | PSI |
| Hose () | 14.0 GPM | 20 PSI | GPM | PSI |
| Hose () | 15.4 GPM | 22 PSI | GPM | PSI |
| Hose () | 16.8 GPM | 25 PSI | GPM | PSI |
| Hose () | 20.5 GPM | 27 PSI | GPM | PSI |
| Hose () | 22.9 GPM | 30 PSI | GPM | PSI |

Observations: Mixed and pumped easy, very sticky material, fast setting, hard to cleanup light gray, 1/16" particles, pumped at low pressures even at high flow rates estimate maximum pumping distance over 150 feet, longer if set time is retarded.

Results: ChemGrout, Inc. rate the pumpability of this product as a "8" out of 10, with 10 being the easiest. ChemGrout, Inc. recommends a CG2C4 pump or higher.